

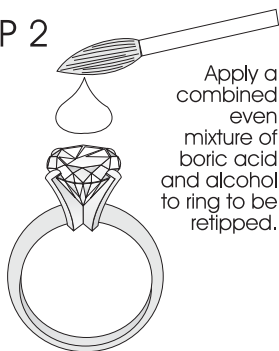
Redi-Prongs

Vacuum Application

STEP 1 Clean ring completely by using an ultrasonic cleaner and steam cleaner.

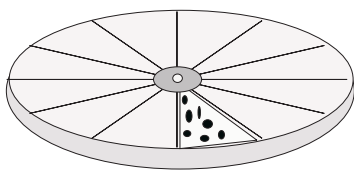


STEP 2



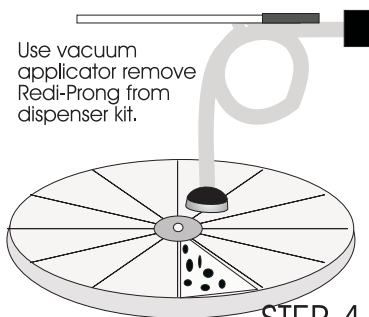
Apply a combined even mixture of boric acid and alcohol to ring to be retipped.

Open container to the appropriate size Redi-Prong bin. If needed, tap container so more Redi-Prongs face ink side up.



STEP 3

Use vacuum applicator remove Redi-Prong from dispenser kit.



STEP 4

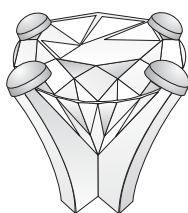
Use vacuum applicator to hold Redi-Prongs

Solder Redi-Prongs directly in place using torch.



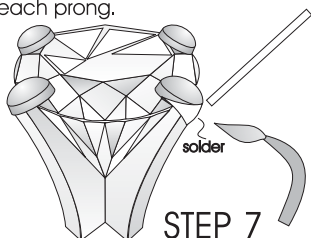
STEP 5

Apply redi-prongs to all the remaining worn prongs. Do this by repeating steps 4 and 5 for each new Redi-Prong.



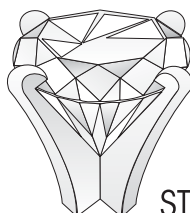
STEP 6

If needed flow a small drop of gold solder to back edge of prong to blend old prong to new Redi-Prong. Repeat this step on each prong.



STEP 7

TRIM PRONGS: Using small fine tooth file, an appropriate size cup burr, or any method you prefer trim the new prongs into proper shape and rubber wheel.



STEP 8

POLISH: Polish ring using standard procedure.



STEP 9

CLEAN & INSPECT: Clean ring using ultrasonic and steamer. Inspect finished ring.



STEP 10